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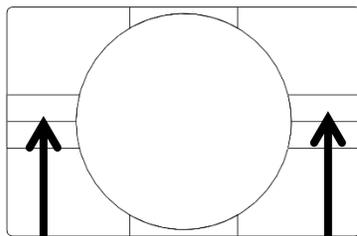
Magswitch MagSquare 400

P/N: 8100238

Welders and fabricators are raving about all the uses, convenience and time savings with Magswitch MagSquares. MagSquares are extremely powerful on off magnetic blocks with strong holding force available on all sides. Welders have never enjoyed this complete control over incredibly strong magnets (1,000 lbs (454 kg) on the MagSquare 1000). You can precisely position the MagSquare and material, and then turn the magnet on. MagSquares feature multi-plane workholding capability. It takes away the need for time consuming manual clamping on so many jobs, and works anywhere there is steel; you don't need an edge like you do with C-Clamps. All MagSquares are machined at 90 degrees, have pre tapped holes on all sides for mounting tools, jigs and fixtures. Fast 180 degree turn of the knob turns the MagSquare on and off. When off, nothing sticks to them. Once you understand all the uses, the time savings in set ups, and the ability to control these powerful magnetic blocks – you will want the entire range.



WARNING!
Do Not Operate Unless In
Contact With Ferrous Target



WORKING SURFACE

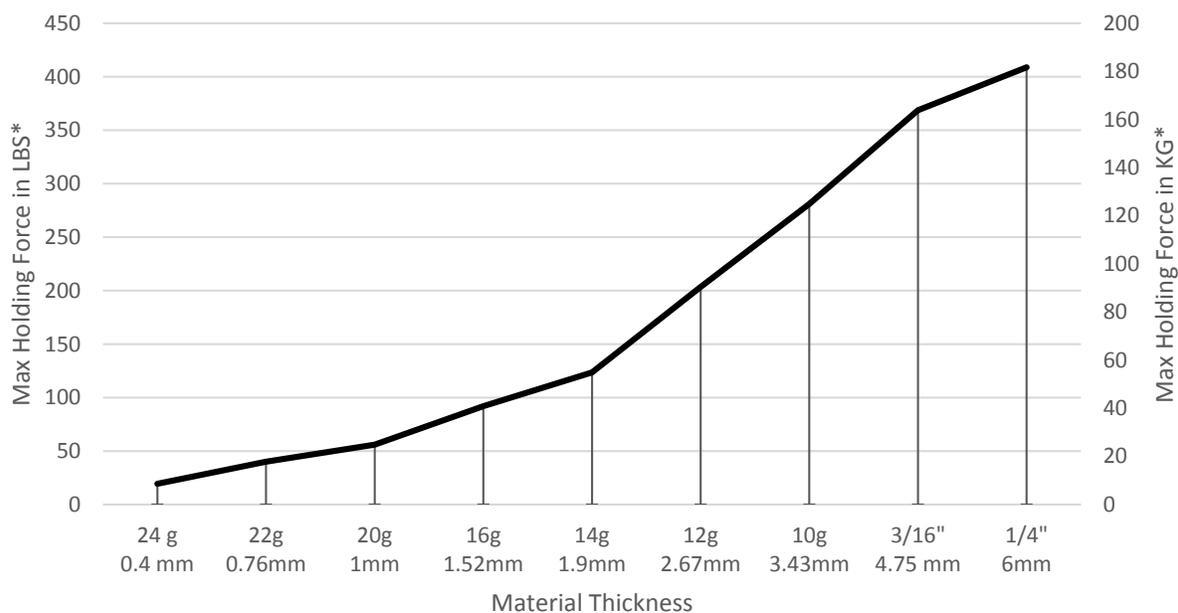
SPECIFICATIONS	
P/N: 810238 - MAGSWITCH MagSquare 400	
Max Breakaway*	400 lbs/181 kg
Full Saturation Thickness	0.25 in/6mm
2:1 Shear Working Load*	40 lbs/18 kg
Net Weight	2.0 lbs/0.91 kg
Overall Height	90 mm
Magnetic Pole Footprint	64mm x 41.26mm



Part Number 110919
 Revision Date: July 15, 2014

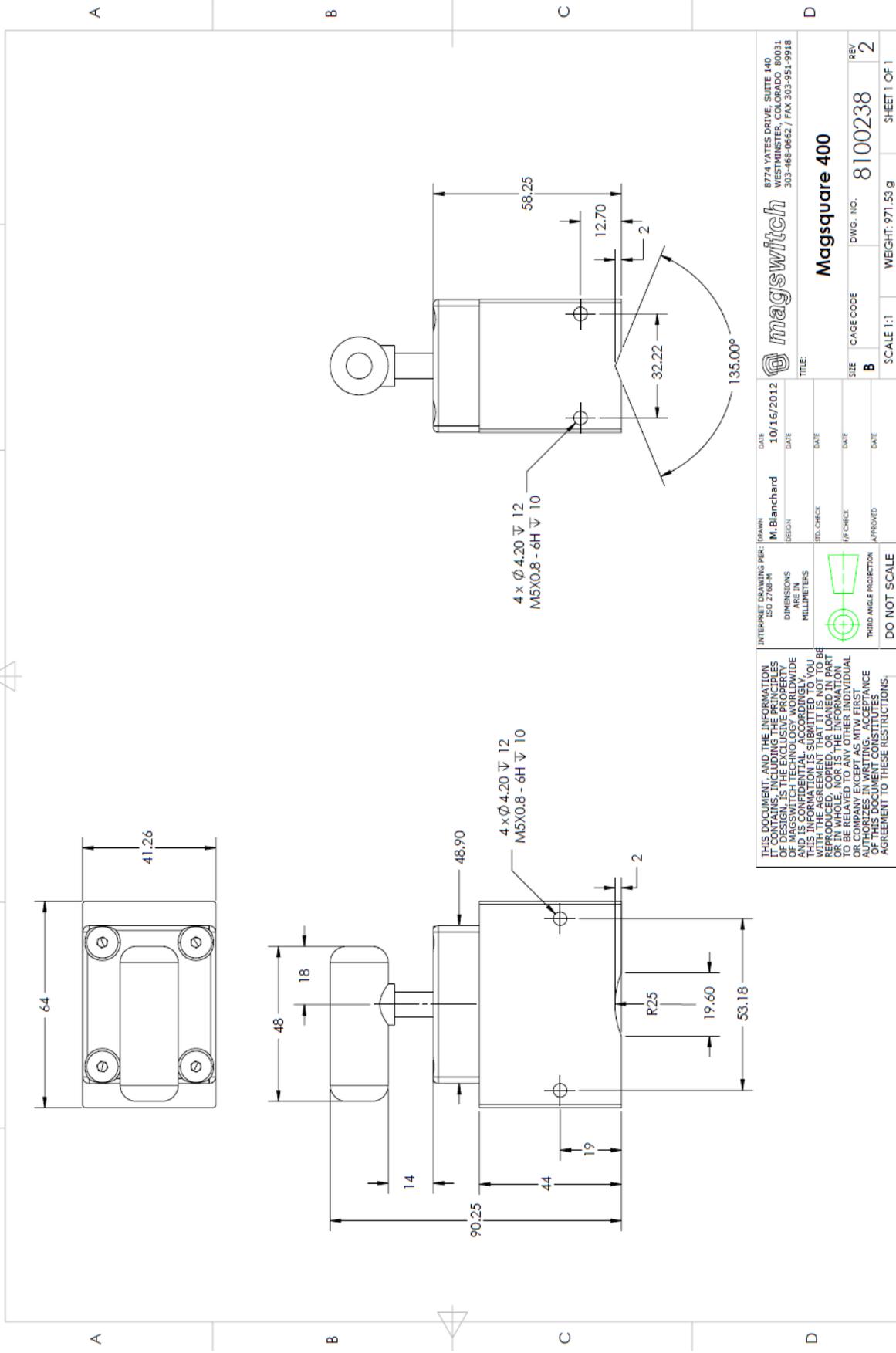
* Max Breakaway determined in laboratory environment on 2" thick SAE1018 Steel with surface roughness 63 micro inches. Many factors contribute to the actual breakaway force in each application. Always test the magswitch in each application before deployment. Refer to the magswitch information booklet for more information.

Magswitch MagSquare 400 Breakaway Data vs. Thickness



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<p>INTERPRET DRAWING PER: DRAWN</p> <p>ISO 2794:2012</p> <p>DIMENSIONS IN MILLIMETERS</p>	<p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p>	<p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p>	<p>magswitch</p>
<p>THIRD ANGLE PROJECTION</p> <p>DO NOT SCALE</p>	<p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p>	<p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p> <p>DATE: _____</p>	<p>Magsquare 400</p>
<p>SCALE 1:1</p>	<p>SCALE 1:1</p>	<p>SCALE 1:1</p>	<p>SCALE 1:1</p>
<p>WEIGHT: 971.53 g</p>	<p>WEIGHT: 971.53 g</p>	<p>WEIGHT: 971.53 g</p>	<p>WEIGHT: 971.53 g</p>
<p>REV 2</p>	<p>REV 2</p>	<p>REV 2</p>	<p>REV 2</p>
<p>SHEET 1 OF 1</p>	<p>SHEET 1 OF 1</p>	<p>SHEET 1 OF 1</p>	<p>SHEET 1 OF 1</p>



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